

Work Order ID 52585

October 2, 2009 11:22:16 AM



Page 1

Item ID: D206-648-013

Accept



Setup Start



Revision ID: B

Stop



Item Name: GHW Modification

Start Date: 02/10/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 08/19/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

Process Plan: *PL*

Date: *09-10-2*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D206-648	Rev B

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D206-648-013
CHG002

0.00

802/10/13

HJ for BG 09/10/13

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/10/9 (40) SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

802/10/13

(X9) 9

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Page 2

Item ID: D206-648-013

Accept



Setup Start



Revision ID: B

Stop



Item Name: GHW Modification

Start Date: 02/10/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 08/10/2009 Req'd Qty: 4.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-648-013

REV B

09/10/14 (4)

140

0.00



QC

QC21 - Final Inspection - Work Order Release

Memo

0.00

Quality Control

09/10/14

MF

09-10-14

Picklist Print

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Work Order ID: 52585

Parent Item: D206-648-013RevB

Parent Item Name: GHW Modification

Start Date: 02/10/2009

Required Date: 08/10/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN3C37A		Purchased	No			110	Each	179.0000	16.0000			
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BOLT

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 179

111976 79

112454 100

	Purchased	No			110	Each	548.0000	16.0000				
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WASHER

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 548

106302 91

108473 1

109148 12

109165 49

111819 9

111965 386

111976

111965

9/10/9

Picklist Print

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Parent Item: D206-648-013RevB

Parent Item Name: GHW Modification


Start Date: 02/10/2009

Required Date: 08/10/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2652RevA  Bushing	X8	Manufactured	No			110	Each	1,048.000	32.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	44	
31985	44	
Main Warehouse		
ST	107	
21091	0	
45318	16	
46608	12	
48187	79	
Main Warehouse		
ST40	897	
50271	83	
51531	814	

50271

D3414-041RevC / X2

Manufactured No

110 Each 24.0000 8.0000



Lug Assembly

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
WA	24	
51634	24	

51634

9/10/19 (42) SP

Picklist Print

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Parent Item: D206-648-013RevB

Parent Item Name: GHW Modification

Start Date: 02/10/2009

Required Date: 08/10/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-3 Nut	4	Purchased	No			110	Each	5,247.000	16.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	80	
103691	80	
Main Warehouse		
ST	5167	
111819	78	
112243	113	
112314	4976	

112314 9/10/9 @ SF

FOR INSTALLATION INSTRUCTIONS/REQUIREMENTS AND TECHNICAL INFORMATION SEE APPLICABLE
DART INSTALLATION INSTRUCTIONS.

REFERENCE ONLY

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D206-648-011	GROUND HANDLING KIT
	(X)	D206-648-013	GROUND HANDLING KIT
8	(8)	D2652	BUSHING
2		D2659	GHW LUG
	(2)	D3414-041	LUG ASSEMBLY
4		AN3-37A	BOLT
	(4)	AN3C37A	BOLT
	(4)	AN960C10	WASHER
4		AN960JD10	WASHER
4		MS21042-3	NUT (OR MS21042L3)
	(4)	MS21043-3	NUT

RELEASED
09/12/16

5258

B	INSTALLATION AND WEIGHT AND BALANCE INFORMATION TRANSFERRED TO DART INSTALLATION INSTRUCTIONS D206-642. ALL HARDWARE UPDATED TO SS HARDWARE.		AJS	08.09.24
A	NEW ISSUE		JB	97.11.03
REV.	DESCRIPTION		BY	DATE
DESIGN	JB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.	REV. B	
MFG. APPR.	N/A	D206-648	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		GND HANDLING WHEEL (GHW) INSTL	NONE	
DATE	08.09.24		<small>COPYRIGHT © 1997 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	